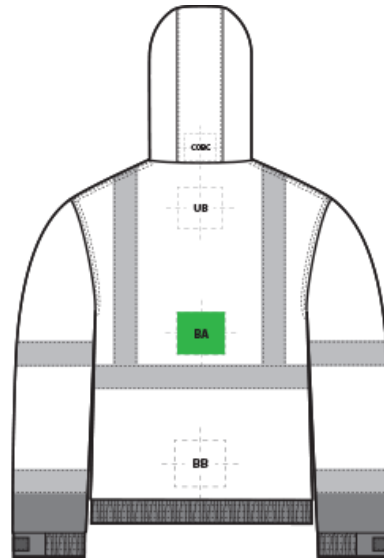
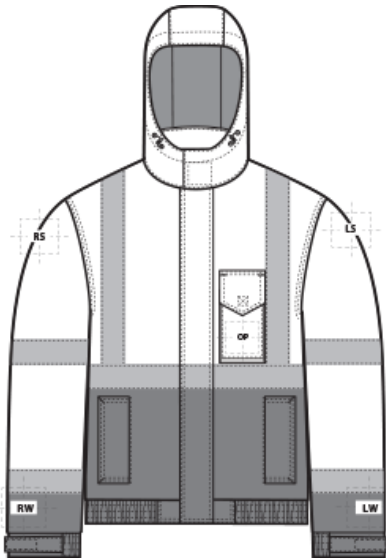


DECORATION SPEC SHEET

CornerStone

CSJ500 CornerStone® ANSI 107 Class 3 Economy
Waterproof Insulated Bomber Jacket



FRONT DECORATION DIMENSIONS

FRONT DECORATION DIMENSIONS			
OP	On Pocket	2"H X 2"W	

BACK DECORATION DIMENSIONS

BACK DECORATION DIMENSIONS			
BA	Back	10"H x 10"W	Primary
BB	Back Bottom	6"H x 14"W	
COBC	Collar Back	1"H X 4"W	
UB	Upper Back	6"H x 10"W	

SLEEVE DECORATION DIMENSIONS

SLEEVE DECORATION DIMENSIONS			
LS	Left Shoulder	4"H x 4"W	
LW	Left Wrist	4"H x 4"W	
RS	Right Shoulder	4"H x 4"W	
RW	Right Wrist	4"H x 4"W	

Decoration range is dependent on product, decoration method and equipment used. Allow for 1/8" per size. Sizing is based off: Adult-L, Women's-M, Youth-L, Girls-M. Please consult with your decorator or supplier.

DECORATION TECHNIQUES

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EMBROIDERY



SCREEN PRINTING



HEAT TRANSFERS

ESSENTIAL PRODUCT INFORMATION

Due to the nature of 100% polyester fabrics, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!

In order to maintain waterproof integrity, please consult with your decorator, equipment, and consumable supplier for best practices. Water Proof/Coated Fabric with bonded barrier- 65/9 or 70/10 coated Sharp Point



SCREEN PRINTING

An imprinting method in which the image is transferred to the fabric. Ink is squeegeed through a stenciled screen stretched over a frame and then cured in a dryer.

Low-cure poly inks are required. Grey or black bleed blockers may be necessary. Avoid hot-stacking when decorating 100% polyester, blends and pigment dye fabrics. *Please consult with your decorator, equipment, and consumable supplier.*

Bonding catalysts may be required for stain release, water resistant/waterproof coated and nylon fabrics.

For best results with non-bonded linings, specialty clamps may be required

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HEAT TRANSFERS

A graphic, name and or number applied to a textile with a heat press. Great for quantities of any size, sports name and numbering, fashion, performance wear, print on demand programs and on-site decorating events.

Heat transfers with low cure adhesive and bleed blockers are required for this product. Avoid hot-stacking when decorating 100% polyester, blends, and pigment dye fabrics. *Please consult with your decorator, equipment, and consumable supplier.*