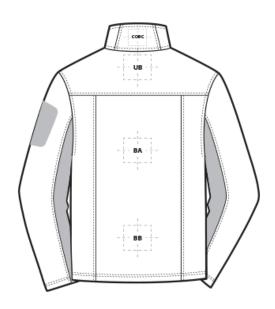
# **DECORATION SPEC SHEET**

PORT AUTHORITY.

# F233 Port Authority® Summit Fleece Full-Zip Jacket





FRONT DECORATION DIMENSIONS					
COL	Collar Left	2"H x 3"W			
COR	Collar Right	2"H x 3"W			
LB	Left Bottom	3"H x 2"W			
LC	Left Chest	3"H x 5" W	Primary		
RB	Right Bottom	3"H x 2"W			
RC	Right Chest	3"H x 5" W			

BACK DECORATION DIMENSIONS					
ВА	Back	20"H x 12"W			
ВВ	Back Bottom	6"H x 12"W			
СОВС	Collar Back	2"H x 6"W			
UB	Upper Back	6"H x 16"W			

SLEEVE DECORATION DIMENSIONS					
LW	Left Wrist	2"H x 2"W			
RW	Right Wrist	2"H x 2"W			

Decoration range is dependent on product, decoration method and equipment used. Allow for 1/8" per size. Sizing is based off: Adult–L, Women's–M, Youth–L, Girls–M. Please consult with your decorator or supplier.

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## **DECORATION TECHNIQUES**







**EMBROIDERY** 

**HEAT TRANSFERS** 

**EMBOSS** 

#### ESSENTIAL PRODUCT INFORMATION

Due to the nature of 100% polyester fabrics, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

# TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



### **EMBROIDERY**

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!



## **HEAT TRANSFERS**

A graphic, name and or number applied to a textile with a heat press. Great for quantities of any size, sports name and numbering, fashion, performance wear, print on demand programs and on-site decorating events.

Heat transfers with low cure adhesive and bleed blockers are required for this product. Avoid hot-stacking when decorating 100% polyester, blends, and pigment dye fabrics.



## **EMBOSS**

Embossing uses a metal-engraved die along with a combination of time and temperature to create a design that will not fade or wash away. An embossed logo is made when the areas surrounding the logo are pressed, creating a puffed or raised look. This method works well on cotton, polyester, leather, pleather, fleece and polar

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fleece fabrics. It is an extremely upscale look and a fresh alternative to traditional decorating techniques.