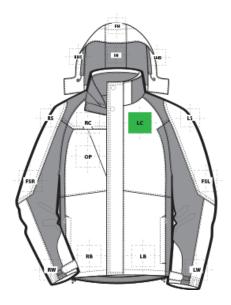
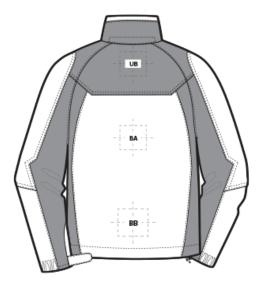
DECORATION SPEC SHEET

PORT AUTHORITY.

J310 Port Authority[®] Ranger 3-in-1 Jacket





FRONT DECORATION DIMENSIONS			
LB	Left Bottom	7"H x 7"W	
LC	Left Chest	4"Hx4"W	Primary
RB	Right Bottom	7"H x 7"W	
RC	Right Chest	4"Hx4"W	

BACK DECORATION DIMENSIONS				
BA	Back	20"H x 18"W		
BB	Back Bottom	6"H x 14"W		
UB	Upper Back	6"H x 12"W		

	SLEEVE DECORATION DIMENSIONS		
FSL	Full Sleeve Left	14"H x 6"W	
FSR	Full Sleeve Right	14"H x 6"W	
LS	Left Shoulder	6"H x 6"W	
LW	Left Wrist	4"H x 4"W	
RS	Right Shoulder	6"H x 6"W	
RW	Right Wrist	4"H x 4"W	

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HOOD DECORATION DIMENSIONS				
FH	Front Hood	3"H x 4"W		
IH	Inside Hood	3"H x 4"W		
LHS	Left Hood Side	10"H x 5"W		
RHS	Right Hood Side	10"H x 5"W		

Decoration range is dependent on product, decoration method and equipment used. Allow for 1/8" per size. Sizing is based off: Adult–L, Women's–M, Youth–L, Girls–M. Please consult with your decorator or supplier.

DECORATION TECHNIQUES



EMBROIDERY

ESSENTIAL PRODUCT INFORMATION

Due to the nature of 100% polyester fabrics, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

Due to the nature of water proof coatings, special care must be taken throughout the decoration process. An ink catalyst additive or special adhesive heat transfer is required. Please consult with your decorator or material supplier.

TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!

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In order to maintain waterproof integrity, please consult with your decorator, equipment, and consumable supplier for best practices.