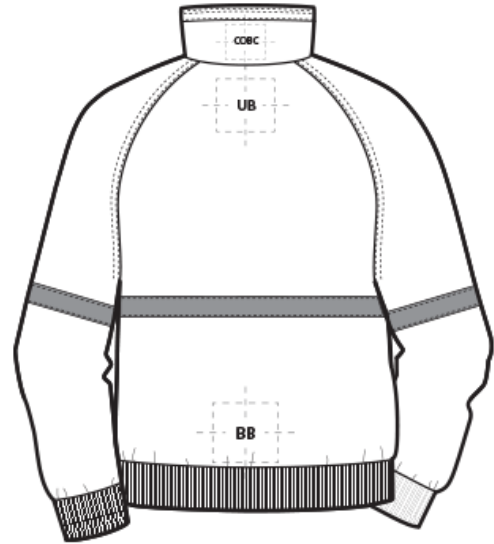
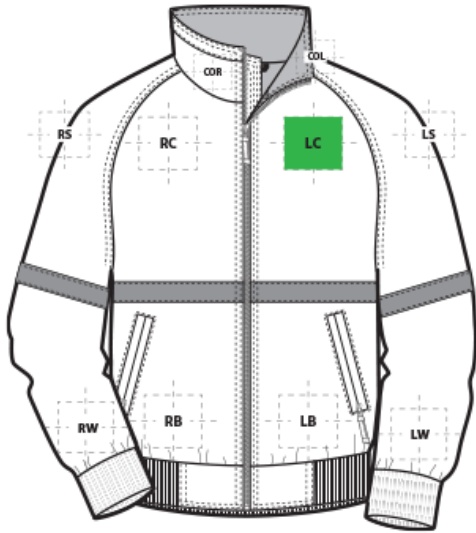


# DECORATION SPEC SHEET

PORT AUTHORITY.

J754R Port Authority® Challenger# Jacket with Reflective Taping



## FRONT DECORATION DIMENSIONS

FRONT DECORATION DIMENSIONS			
COL	Collar Left	3"H x 4"W	
COR	Collar Right	3"H x 4"W	
LB	Left Bottom	5"H x 5"W	
LC	Left Chest	4"Hx4"W	Primary
RB	Right Bottom	5"H x 5"W	
RC	Right Chest	4"H x 4" W	

## BACK DECORATION DIMENSIONS

BACK DECORATION DIMENSIONS			
BB	Back Bottom	10"H x 17W	
COBC	Collar Back	3"H x 6"W	
UB	Upper Back	11"H x 15"W	

## SLEEVE DECORATION DIMENSIONS

SLEEVE DECORATION DIMENSIONS			
LS	Left Shoulder	8"H x 8"W	
LW	Left Wrist	4"H x 5"W	
RS	Right Shoulder	8"H x 8"W	
RW	Right Wrist	4"H x 5"W	

# DECORATION SPEC SHEET

PORT AUTHORITY

## J754R Port Authority® Challenger# Jacket with Reflective Taping

Decoration range is dependent on product, decoration method and equipment used. Allow for 1/8" per size. Sizing is based off: Adult-L, Women's-M, Youth-L, Girls-M. Please consult with your decorator or supplier.

### DECORATION TECHNIQUES



EMBROIDERY



PAD PRINTING

### ESSENTIAL PRODUCT INFORMATION

Due to the nature of 100% polyester fabrics, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

### TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



#### EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!

**In order to maintain waterproof integrity, please consult with your decorator, equipment, and consumable supplier for best practices. Water Proof/Coated Fabric with bonded barrier- 65/9 or 70/10 coated Sharp Point**



#### PAD PRINTING

Pad printing uses a soft silicone pad to transfer an image taken from a plate etched with a reversed logo, similar to a rubber stamp. Images can be very small and detailed and can be up to 5½ inches in diameter. Pad printers are capable of printing up to six colors, however most industry printers use one to two colors at most when printing on apparel. Pad printing is a popular trend for tagless label printing. The prints are soft, durable and capable of high and low volume production. Pad printing is great

# DECORATION SPEC SHEET

PORT AUTHORITY.

## J754R Port Authority® Challenger# Jacket with Reflective Taping

for sling bags, totes and other items that are difficult to decorate, as well as styles that are heat sensitive.