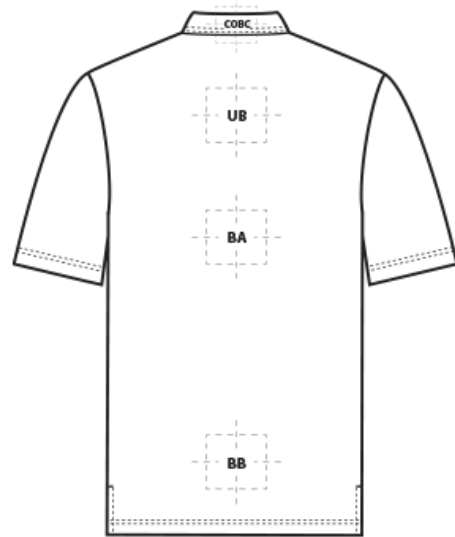
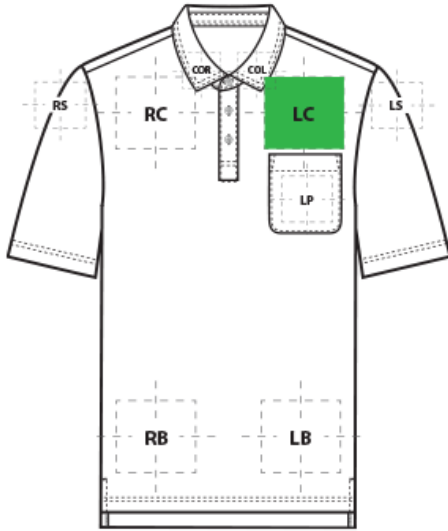


DECORATION SPEC SHEET

PORT AUTHORITY.

K868 Port Authority® C-FREE® Cotton Blend Pique
Pocket Polo



FRONT DECORATION DIMENSIONS

COL	Collar Left	1" H X 4" W	
COR	Collar Right	1" H X 4" W	
LB	Left Bottom	4" H X 4" W	
LC	Left Chest	2" H X 4" W	Primary
LP	Left Pocket	3" H X 3" W	
RB	Right Bottom	4" H X 4" W	
RC	Right Chest	4" H X 4" W	

BACK DECORATION DIMENSIONS

BA	Back	20"H x 14"W	
BB	Back Bottom	6"H x 14"W	
COBC	Collar Back	1" H X 4" W	
UB	Upper Back	4"H X 12"W	

SLEEVE DECORATION DIMENSIONS

LS	Left Shoulder	4"H x 4"W	
RS	Right Shoulder	4"H x 4"W	

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Decoration range is dependent on product, decoration method and equipment used. Allow for 1/8" per size. Sizing is based off: Adult-L, Women's-M, Youth-L, Girls-M. Please consult with your decorator or supplier.

DECORATION TECHNIQUES



EMBROIDERY



SCREEN PRINTING



HEAT TRANSFERS

ESSENTIAL PRODUCT INFORMATION

Due to the nature of cotton/polyester blends, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!

On All Pockets: *Maximum Range may not be attainable, please consult with your equipment supplier or consumable supplier for recommended accessories.

For best results on a Pique fabric, a Ball Point needle is recommended.



SCREEN PRINTING

An imprinting method in which the image is transferred to the fabric. Ink is squeegeed through a stenciled screen stretched over a frame and then cured in a dryer.

Low-cure poly inks are required. Grey or black bleed blockers may be necessary.

Avoid hot stacking when decorating 100% polyester, blends, and pigment dye fabrics.

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Do not use catch bins to avoid potential ghosting, zebra striping or dye migration.

Do not package product until completely cool. Cooling stations are recommended.



HEAT TRANSFERS

A graphic, name and or number applied to a textile with a heat press. Great for quantities of any size, sports name and numbering, fashion, performance wear, print on demand programs and on-site decorating events.

Heat transfers with low cure adhesive and bleed blockers are required for this product.

Avoid hot stacking when decorating 100% polyester, blends, and pigment dye fabrics.

Do not package product until completely cool. Cooling stations are recommended.