## DECORATION SPEC SHEET

PORT AUTHORITY.
LK825 Port Authority ${ }^{\oplus}$ Ladies Microterry Cardigan

FRONT DECORATION DIMENSIONS

| LB | Left Bottom | $4 " \mathrm{H} \times 4$ "W |  |
| :--- | :--- | :--- | :--- |
| LC | Left Chest | $4 " \mathrm{H} \times 4$ "W | Primary |
| RB | Right Bottom | $4 " \mathrm{H} \times 4 " \mathrm{~W}$ |  |
| RC | Right Chest | $4 " \mathrm{H} \times 4 " \mathrm{~W}$ |  |


| BACK DECORATION DIMENSIONS |  |  |  |
| :--- | :--- | :--- | :--- |
| BA | Back | $12 " H \times 12 " \mathrm{~W}$ |  |
| CBC | Collar Back Center | 1 "H $\times 3$ "W |  |

## SLEEVE DECORATION DIMENSIONS

| FSL | Full Sleeve Left | 4"H x 14'W |  |
| :---: | :---: | :---: | :---: |
| FSR | Full Sleeve Right | 4"H x 14'W |  |
| LS | Left Shoulder | 4"'H X 4'W |  |
| LW | Left Wrist | 4"H x 4"W |  |
| RS | Right Shoulder | 4"H x 4"W |  |
| RW | Right Wrist | 4"H x 4"W |  |

Decoration range is dependent on product, decoration method and equipment used. Allow for $1 / 8$ " per size. Sizing is based off: Adult-L, Women's-M, Youth-L, Girls-M. Please consult with your decorator or supplier.

## DECORATION TECHNIQUES



EMBROIDERY


SCREEN PRINTING


HEAT TRANSFERS

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Due to the nature of tri blends, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE


## EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!

## SCREEN PRINTING

An imprinting method in which the image is transferred to the fabric. Ink is squeegeed through a stenciled screen stretched over a frame and then cured in a dryer.

Low Cure ink, Bleed Blockers needed, *Please consult with your decorator, equipment, and consumable supplier.*


## HEAT TRANSFERS

A graphic, name and or number applied to a textile with a heat press. Great for quantities of any size, sports name and numbering, fashion, performance wear, print on demand programs and on-site decorating events.
Low Cure Transfer needed, *Please consult with your decorator, equipment, and consumable supplier.*

