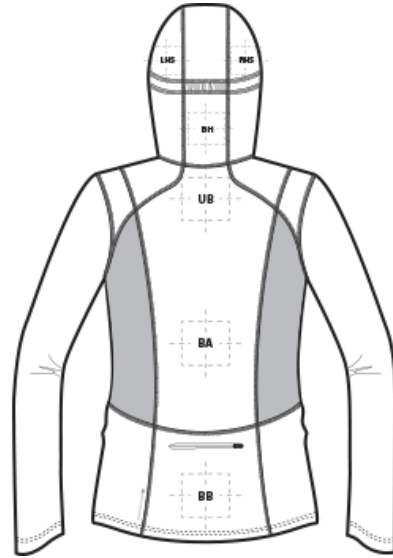
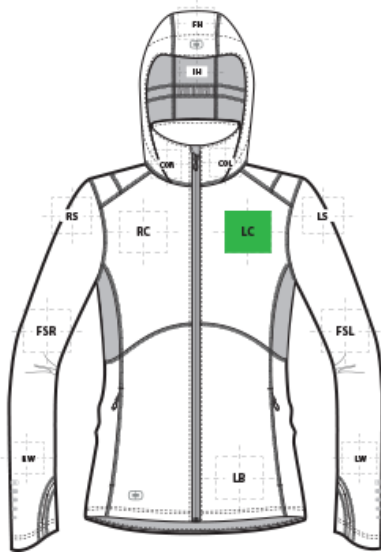


DECORATION SPEC SHEET



LOE721 OGIO® Ladies Pivot Soft Shell



FRONT DECORATION DIMENSIONS

COL	Collar Left	2"H x 3"W	
COR	Collar Right	2"H x 3"W	
LB	Left Bottom	3"H x 3"W	
LC	Left Chest	4"H x 4" W	Primary
RB	Right Bottom	3"H x 3"W	
RC	Right Chest	4"H x 4" W	

BACK DECORATION DIMENSIONS

BA	Back	20"H x 6"W	
BB	Back Bottom	5"H x 5"W	
UB	Upper Back	4"H x 8"W	

SLEEVE DECORATION DIMENSIONS

FSL	Full Sleeve Left	16"H x 4"W	
FSR	Full Sleeve Right	16"H x 4"W	
LS	Left Shoulder	4"H x 4"W	
LW	Left Wrist	3"H x 3"W	
RS	Right Shoulder	4"H x 4"W	

DECORATION SPEC SHEET



LOE721 OGIO® Ladies Pivot Soft Shell

RW	Right Wrist	3"H x 3"W	
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HOOD DECORATION DIMENSIONS			
BH	Back Hood	4"H x 4"W	
FH	Front Hood	4"H x 4"W	
IH	Inside Hood	4"H x 4"W	
LHS	Left Hood Side	6"H x 6"W	
RHS	Right Hood Side	6"H x 6"W	

Decoration range is dependent on product, decoration method and equipment used. Allow for 1/8" per size. Sizing is based off: Adult-L, Women's-M, Youth-L, Girls-M. Please consult with your decorator or supplier.

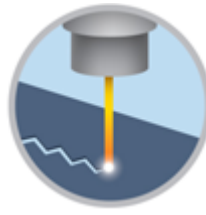
DECORATION TECHNIQUES



EMBROIDERY



SCREEN PRINTING



LASER ETCHING



PAD PRINTING

ESSENTIAL PRODUCT INFORMATION

Due to the nature of 100% polyester fabrics, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

Due to the nature of water resistant coatings, special care must be taken throughout the decoration process. An ink catalyst additive or special adhesive heat transfer is required. Please consult with your decorator or material supplier.

TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for

DECORATION SPEC SHEET



LOE721 OGIO® Ladies Pivot Soft Shell

fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!

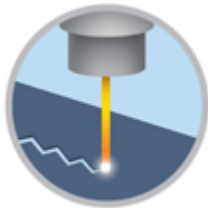
In order to maintain waterproof integrity, please consult with your decorator, equipment, and consumable supplier for best practices. Water Proof/Coated Fabric with bonded barrier- 65/9 or 70/10 coated Sharp Point



SCREEN PRINTING

An imprinting method in which the image is transferred to the fabric. Ink is squeegeed through a stenciled screen stretched over a frame and then cured in a dryer.

Low-cure poly inks are required. Grey or black bleed blockers may be necessary. Bonding catalysts may be required for stain release, water resistant/waterproof coated and nylon fabrics.



LASER ETCHING

Laser etching is a decorating process that burns a pattern into the top layer of fabric, giving it a subtle tone-on-tone appearance. The image the etching creates has an upscale look that is usually the same color but several shades darker than the original fabric's color. It works well with both big or small logos.

Test etch prior to production to dial in wattage and speed. Darker colors may not give you the desired outcome.*; *Please consult with your decorator, equipment, and consumable supplier.



PAD PRINTING

Pad printing uses a soft silicone pad to transfer an image taken from a plate etched with a reversed logo, similar to a rubber stamp. Images can be very small and detailed and can be up to 5½ inches in diameter. Pad printers are capable of printing up to six colors, however most industry printers use one to two colors at most when printing on apparel. Pad printing is a popular trend for tagless label printing. The prints are soft, durable and capable of high and low volume production. Pad printing is great for sling bags, totes and other items that are difficult to decorate, as well as styles that are heat sensitive.