DECORATION SPEC SHEET



NF0A3LH7 The North Face® Sweater Fleece Jacket





FRONT DECORATION DIMENSIONS					
COL	Collar Left	2"H x 4"W			
COR	Collar Right	2"H x 4"W			
LB	Left Bottom	4"H x 4"W			
RB	Right Bottom	4"H x 4"W			
RC	Right Chest	4"Hx4"W	Primary		

BACK DECORATION DIMENSIONS					
ВВ	Back Bottom	6"H x 14"W			
СОВС	Collar Back	2"H x 6"W			
UB	Upper Back	6"H x 14"W			

SLEEVE DECORATION DIMENSIONS					
FSL	Full Sleeve Left	4"H x 20"W			
FSR	Full Sleeve Right	4"H x 20"W			
LS	Left Shoulder	4"H x 4"W			
LW	Left Wrist	2"H x 4"W			
RS	Right Shoulder	4"H x 4"W			
RW	Right Wrist	2"H x 4"W			

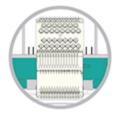
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Decoration range is dependent on product, decoration method and equipment used. Allow for 1/8" per size. Sizing is based off: Adult–L, Women's–M, Youth–L, Girls–M. Please consult with your decorator or supplier.

DECORATION TECHNIQUES



EMBROIDERY

ESSENTIAL PRODUCT INFORMATION

Due to the nature of 100% polyester fabrics, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!

In order to maintain waterproof integrity, please consult with your decorator, equipment, and consumable supplier for best practices. Water Proof/Coated Fabric with bonded barrier- 65/9 or 70/10 coated Sharp Point