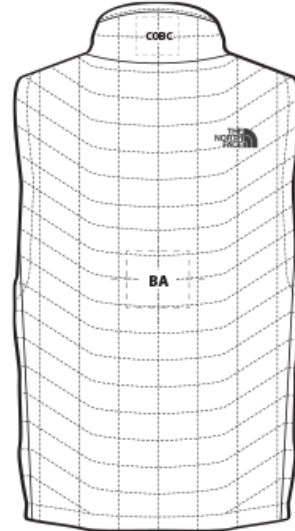
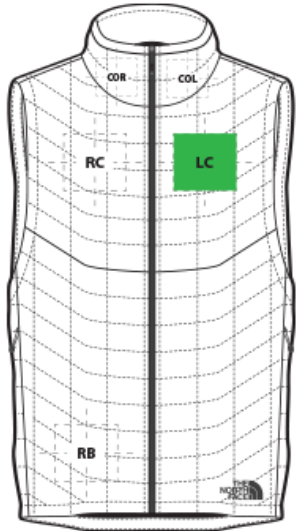


DECORATION SPEC SHEET



NF0A3LHD The North Face® ThermoBall® Trekker Vest



FRONT DECORATION DIMENSIONS

FRONT DECORATION DIMENSIONS			
COL	Collar Left	2"H x 4"W	
COR	Collar Right	2"H x 4"W	
LC	Left Chest	4"Hx4"W	Primary
RB	Right Bottom	5"H x 5"W	
RC	Right Chest	4"Hx4"W	

BACK DECORATION DIMENSIONS

BACK DECORATION DIMENSIONS			
BA	Back	18"H x 14"W	
COBC	Collar Back	2"H x 6"W	

Decoration range is dependent on product, decoration method and equipment used. Allow for 1/8" per size. Sizing is based off: Adult-L, Women's-M, Youth-L, Girls-M. Please consult with your decorator or supplier.

DECORATION TECHNIQUES

DECORATION SPEC SHEET



NF0A3LHD The North Face® ThermoBall® Trekker Vest



EMBROIDERY



HEAT TRANSFERS

ESSENTIAL PRODUCT INFORMATION

Due to the nature of nylon, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

Due to the nature of water resistant coatings, special care must be taken throughout the decoration process. An ink catalyst additive or special adhesive heat transfer is required. Please consult with your decorator or material supplier.

TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon.

There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!

In order to maintain waterproof integrity, please consult with your decorator, equipment, and consumable supplier for best practices. Water Proof/Coated Fabric with bonded barrier- 65/9 or 70/10 coated Sharp Point



HEAT TRANSFERS

A graphic, name and or number applied to a textile with a heat press. Great for quantities of any size, sports name and numbering, fashion, performance wear, print on demand programs and on-site decorating events.

Heat transfers with an aggressive adhesive are required for stain release, water resistant/waterproof coated and nylon fabrics. Consult with your transfer supplier for recommendations.

Please consult with your decorator, distributor or supplier for further information. For any questions, please email orders@printwear.io | Visit Printwear.io