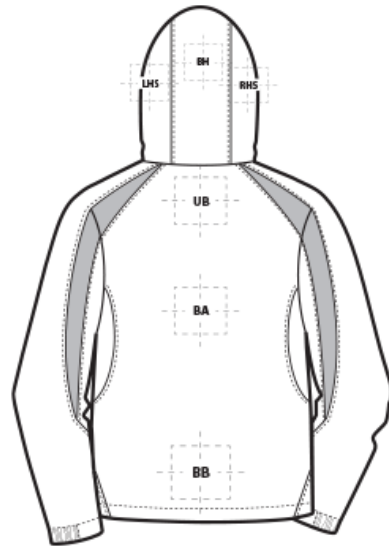
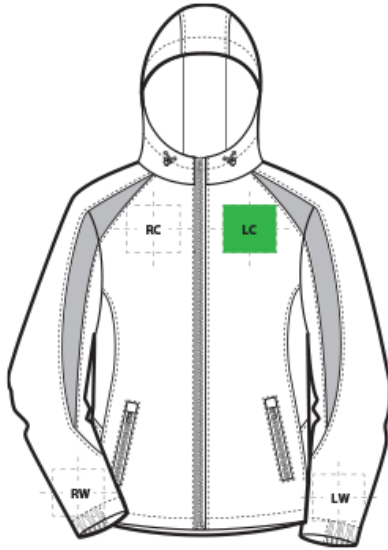


DECORATION SPEC SHEET

SPORT-TEK.

YST81 Sport-Tek® Youth Fleece-Lined Colorblock Jacket



FRONT DECORATION DIMENSIONS

COR	Collar Right	NNA	
LC	Left Chest	4"H x 4" W	Primary
RC	Right Chest	4"H x 4" W	

BACK DECORATION DIMENSIONS

BA	Back	20"HX14"W	
BB	Back Bottom	6"HX16"W	
UB	Upper Back	6"HX6"W	

SLEEVE DECORATION DIMENSIONS

LW	Left Wrist	3"H x 3"W	
RW	Right Wrist	3"H x 3"W	

HOOD DECORATION DIMENSIONS

BH	Back Hood	8"HX4"W	
LHS	Left Hood Side	8"HX5"W	
RHS	Right Hood Side	8"HX5"W	

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Decoration range is dependent on product, decoration method and equipment used. Allow for 1/8" per size. Sizing is based off: Adult-L, Women's-M, Youth-L, Girls-M. Please consult with your decorator or supplier.

DECORATION TECHNIQUES



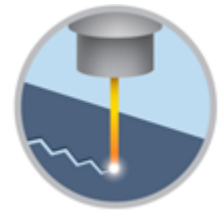
EMBROIDERY



SCREEN PRINTING



HEAT TRANSFERS



LASER ETCHING

ESSENTIAL PRODUCT INFORMATION

Due to the nature of 100% polyester fabrics, special care must be taken throughout the decoration process when heat is applied for curing. Please consult with your decorator or material supplier.

TIPS FROM OUR EXPERTS BY DECORATION TECHNIQUE



EMBROIDERY

Embroidery is the art of embellishing a piece of apparel with a needle and thread or yarn creating stunning visual representations of various types of art. This is achieved by converting logos in a digitizing software and using various stitch patterns, angles, density and stitch types to create depth, movement and detail. Thread can be made from many materials. The most commonly used threads are polyester and rayon. There are also options such as metallic, cotton, nylon, silk and even Nomex thread for fire resistance. Embroidery has a very high-perceived value and is popular for use on most apparel, bags, hats, luggage, blankets and more!

In order to maintain waterproof integrity, please consult with your decorator, equipment, and consumable supplier for best practices.

Water Proof/Coated Fabric with bonded barrier- 65/9 or 70/10 coated Sharp Point

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SCREEN PRINTING

An imprinting method in which the image is transferred to the fabric. Ink is squeegeed through a stenciled screen stretched over a frame and then cured in a dryer.

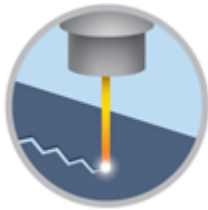
Low-cure poly inks are required. Grey or black bleed blockers may be necessary. Bonding catalysts may be required for stain release, water resistant/waterproof coated and nylon fabrics.



HEAT TRANSFERS

A graphic, name and or number applied to a textile with a heat press. Great for quantities of any size, sports name and numbering, fashion, performance wear, print on demand programs and on-site decorating events.

Heat transfers with an aggressive adhesive are required for stain release, water resistant/waterproof coated and nylon fabrics. Consult with your transfer supplier for recommendations.



LASER ETCHING

Laser etching is a decorating process that burns a pattern into the top layer of fabric, giving it a subtle tone-on-tone appearance. The image the etching creates has an upscale look that is usually the same color but several shades darker than the original fabric's color. It works well with both big or small logos.

Test etch prior to production to dial in wattage and speed. Darker colors may not give you the desired outcome.*,*Please consult with your decorator, equipment, and consumable supplier.